

# Work Instruction

## Summary:

Work instruction to show, how to install the dead front cover for Blue Ridge Retrofit interior (RI).  
Follow up pictures and notes on other pages.

## Safety and requirements:

- Use appropriate PPE
- Disconnect All Power



**Note:**  
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1800 Sandy Plains Industrial  
Parkway, Suite 216  
Marietta, GA 30066

**BLUE RIDGE**  
**TECHNOLOGIES™**  
UNIFIED LIGHTING CONTROL

Description: WI  
Retrofit Interior (RI), Dead Front Cover Installation Procedure

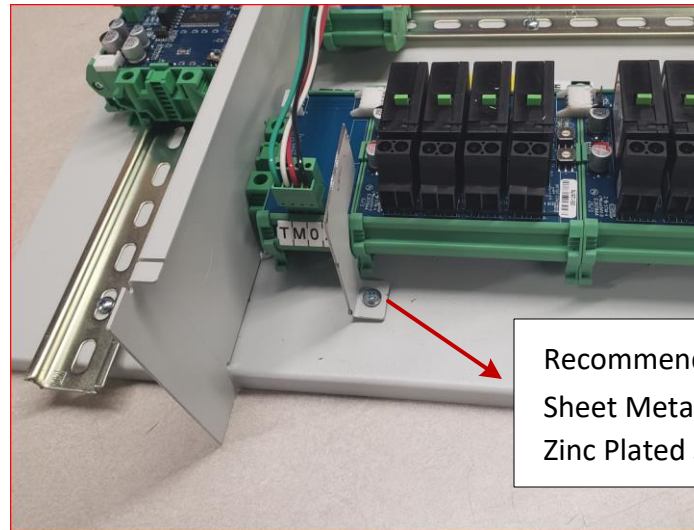
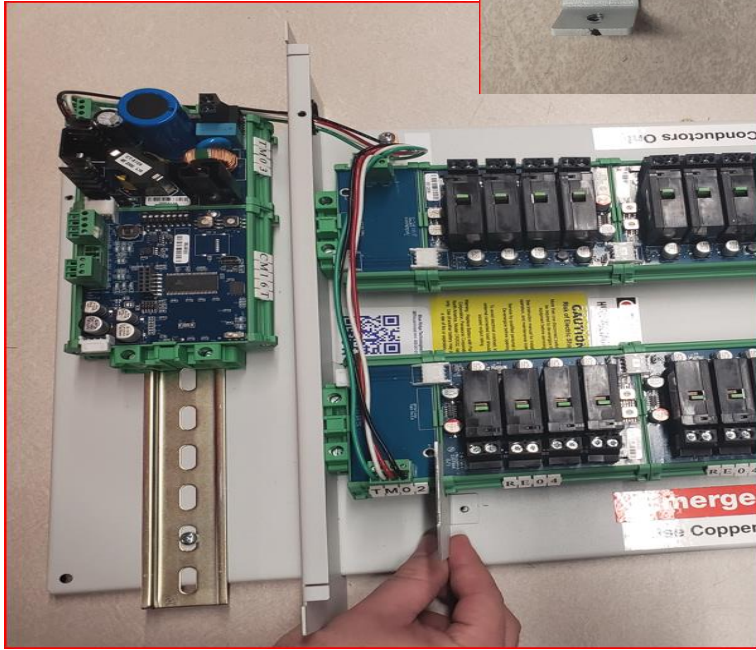
Scale:N/A

DWG NO:N/A

REV:N/A

SHEET:1 of 5

# 1. Install Voltage Divider



Recommended screw:  
Sheet Metal Screw, #8 x 3/8  
Zinc Plated Steel

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Scale:N/A

DWG NO:N/A

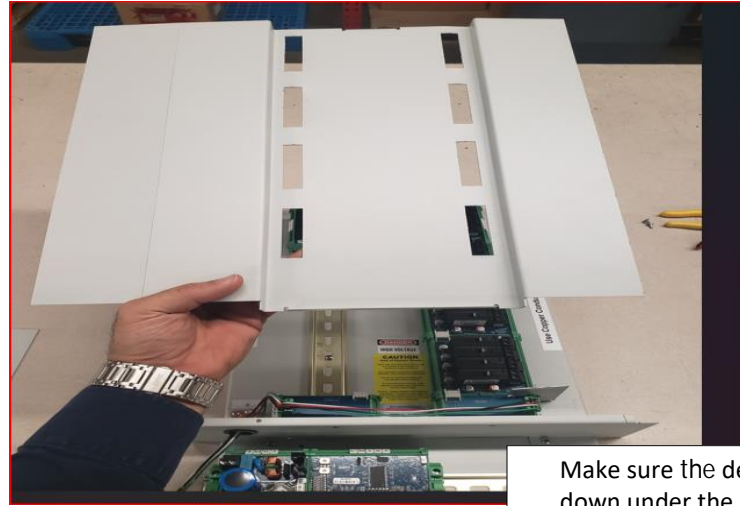
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SHEET:2 of 5

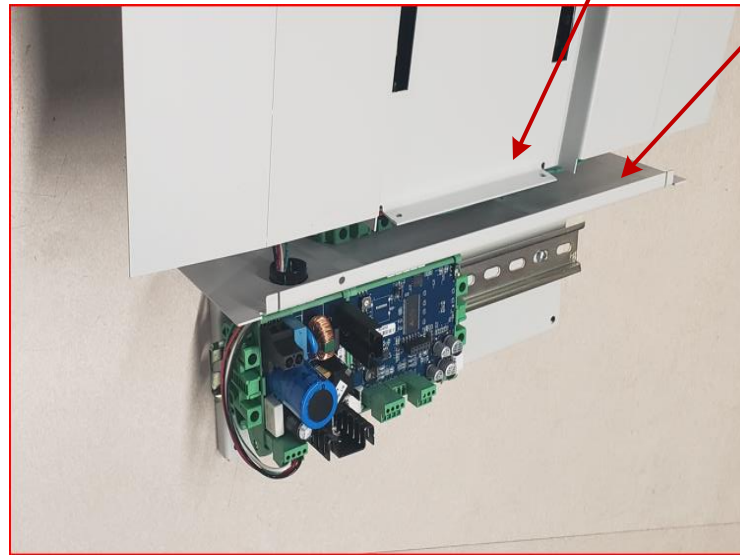
## 2. Install Dead Front Cover



Remove relays knockouts as needed  
(each knockout will support (1) XX04)



Make sure the dead front cover will lay  
down under the edge of the horizontal  
voltage barrier.



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Scale:N/A

DWG NO:N/A

REV:N/A

SHEET:3 of 5

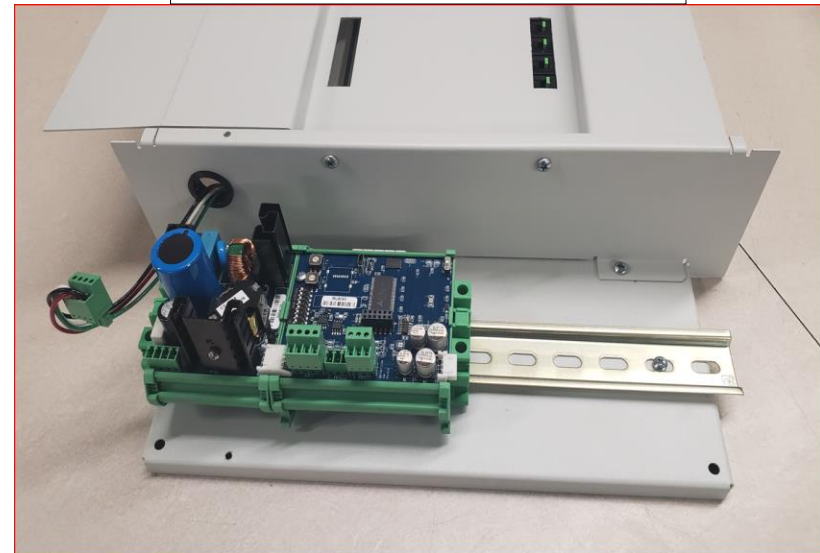




Align the screw points on the top, use (2) sheet metal screws to secure the dead front cover tab to the backplate.



Align the lower screw points to the horizontal voltage barrier. Use (2) sheet metal screws to attach the dead front cover to the horizontal voltage barrier, fastening from underneath.



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Scale: N/A

DWG NO: N/A

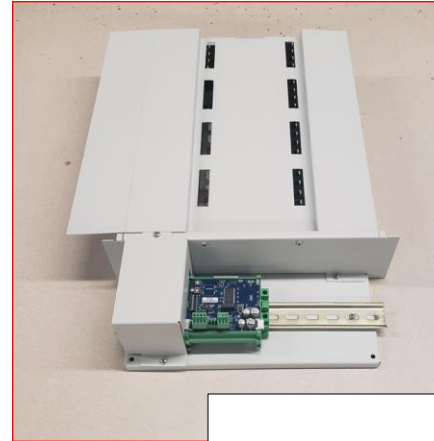
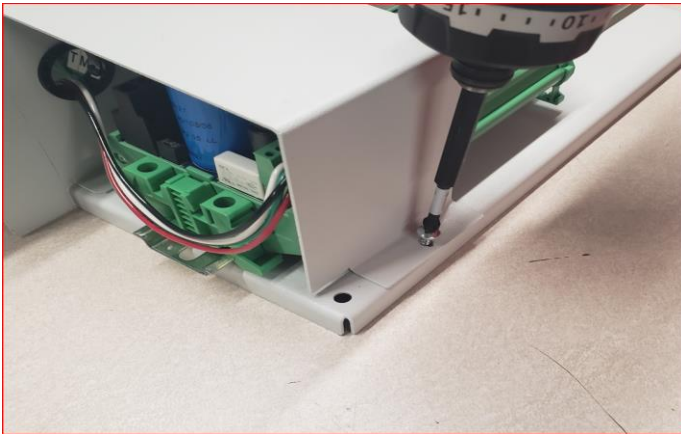
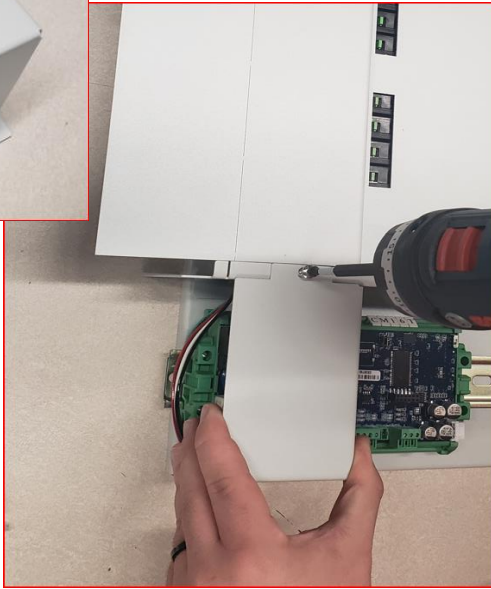
REV: N/A

SHEET: 4 of 5

### 3. Install TM03 Dead Front Cover



Install TM03 dead front cover as shown by the pictures below using the sheet metal screws.



Based on your application, you can reduce the width of the dead front cover with the breakaway tabs.

**FINAL ASSEMBLY**



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Scale: N/A

DWG NO: N/A

REV: N/A

SHEET: 5 of 5